

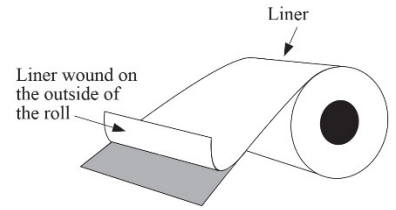
3M Medical Materials & Technologies

Product Number 1774T

3M™ Single Coated Medical White Polyolefin Foam Tape on Liner

Effective: March 2020

Supersedes all previous versions

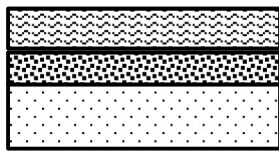


Features and Benefits:

- Non-Sensitizing per ISO:10993
- ETO and Radiation Sterilization Compatible
- Easy to Handle/Apply
- Opaque Medium Tan
- Conformable¹ & Cushioning
- Printable²

Composition: Tape is ~22 mils [0.6 mm] thick without release liner target thickness.

Backing



20 mil (0.5 mm) Tan Polyolefin Closed-Cell Foam²

Adhesive

Non-tackified Acrylic-based, developed for skin contact

Liner

63 lbs. Bleached Poly-coated Kraft paper, silicone release on one side, 4.6 mils ± 0.4 mils (0.12 mm ± 0.01 mm), printable

Please note - The following technical information should be considered representative or typical only and should not be used for specification purposes.

Typical Properties: *3M test methods are available upon request.

Adhesion to Stainless Steel*, 180 deg	15.2 ounces/inch width (430 g/25mm width) (4.2 N/25 mm)
Liner Release*, average	25 grams/inch width (25 gm/25 mm width)

Roll Description: Tape supplied on 3 inch (76 mm) diameter cores.

Length, Maximum	400 yards (366 meters) ± 2 %
Width, Maximum	48 inches (122 cm) ± 1/16 inch (1.5 mm)

Splices: Splices on the tape are intended for continuous processing.

Roll Width	Maximum Number of Splices per Roll
≤ 8 inches (20 cm)	2 per 150 yards (137 meters)
Information on the splice frequency in roll widths greater than 8 inches (20 cm) is available upon request.	4 per 289 yds. (264 m)
	6 per 400 yds. (366 m)

Rollstock Shelf Life and Recommended Storage:

Product as supplied in original packaging will maintain stated properties for a period of two (2) years from date stamped on shipping container when stored at temperatures of 50-80°F (10-27°C) and a relative humidity between 40-60 percent.

Please see reverse side for important product, safety and warranty information.

¹Conditions based on 3M internal studies may not be representative of actual end use/performance and we recommend our OEM customers run their own studies using their device design.

² May require pre-treatment or primer to increase ink anchorage before printing.

Product and Safety Information: User is solely responsible for determining the suitability of 3M samples and products for the intended use including any necessary safety or toxicity assessment. 3M will provide Material Safety Data Sheets or equivalent and summary results of biocompatibility testing upon request. In every case before using any product in full scale production users should conduct their own tests to determine to their own satisfaction whether the product is of acceptable quality and is suitable for their particular purposes under their own operating conditions.

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To have a sales representative contact you, to request samples or clinical and safety summaries, please contact us at 3M HELPLINE 800-228-3957 (U.S.) or for international inquiries, please contact your local country representative.



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